



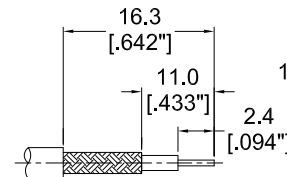
SC-100-TM-D
3190-2656

TNC Male (Plug) Straight Solder Pin
Connector for LMR-100A Cable

YYWW

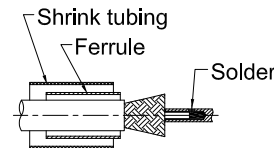
Made in China

Installation Instruction

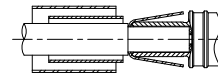


Dimensions in millimeters

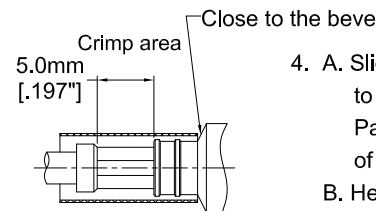
1. A. Trim cable to dimensions shown. Be careful to avoid nicking the braid
- B. Remove any residual plastic from center conductor



2. A. Slide the shrink tubing, ferrule, contact pin over the cable as shown, make sure cable dielectric is abreast
- B. Solder the contact pin as close as possible to insulator. Should control the solder time
- C. Clean solder area if necessary
- D. Flare the braid



3. A. Insert cable into connector body until dielectric is seated with all braid wires on outside of connector body



4. A. Slide the ferrule over braid and crimp as close to body as possible using .128" HEX crimp tooling. Pay attention to the crimp area, do not crimp rear of crimp sleeve
- B. Heat shrink tube over rear of connector body and down on to cable jacket using hot air gun