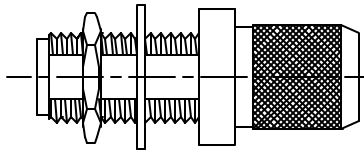
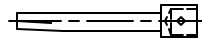


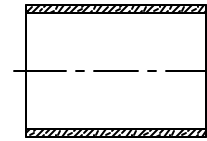
CABLE ASSEMBLY INSTRUCTIONS
FOR
TIMES 3190-590



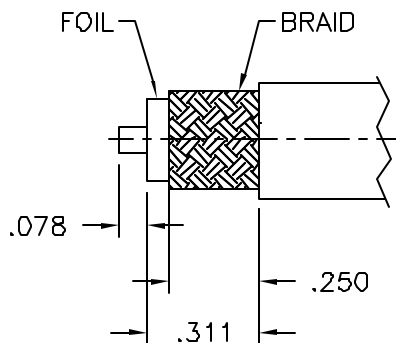
CONNECTOR BODY



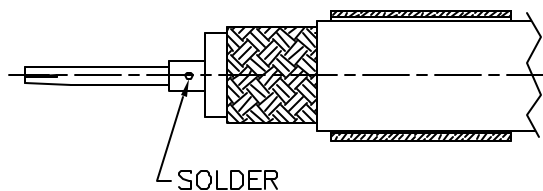
CENTER CONTACT



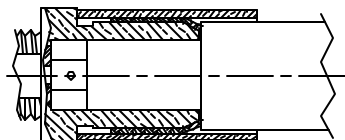
CRIMP SLEEVE



TRIM CABLE AS SHOWN.



SLIDE CRIMP SLEEVE AND SHRINK SLEEVE (NOT SHOWN) OVER CABLE. SOLDER CONTACT TO CENTER CONDUCTOR, BACK OF CONTACT FLUSH WITH TRIMMED END OF CABLE DIELECTRIC.



SLIDE CABLE INTO CONNECTOR UNTIL FULLY SEATED. SLIDE CRIMP SLEEVE FORWARD AND CRIMP USING TIMES CRIMP TOOL HEX. .330 x 3/8 LONG. HEAT SHRINK WEATHER SEAL (NOT SHOWN) OVER REAR OF CONNECTOR AND DOWN ONTO CABLE JACKET.

TITLE: CABLE ASSEMBLY INSTRUCTIONS TIMES 3190-590				
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